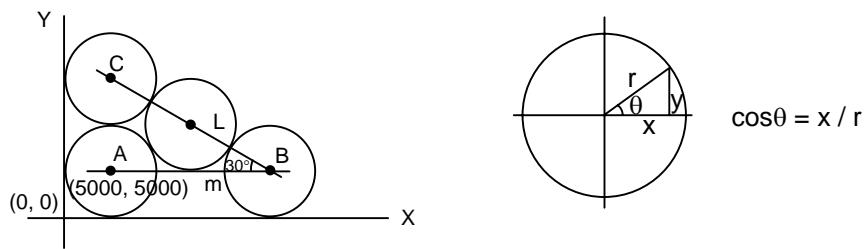


◎ Floating Point (COS)

◆ Diagram



◆ Action Description

The circle with diameter is 10000 unit length, ask the length of Line m, i.e. the absolute coordinate of B point.

Formula : Line segment m = L × cos∠B

◆ Program

| | | | |
|-------|----------------------------------|------|---|
| M8002 | [DMOVP K30 | D0 |]] $\angle B = 30^\circ \rightarrow (D0)$ binary integer value |
| M8000 | [DFLT D0 | D4 |]] Convert $\angle B$ to binary floating value $\rightarrow (D5, D4)$ |
| | [DEDIV K31415926 K1800000000 D20 | D20 |]] $(\pi / 180) \rightarrow (D21, D20)$ |
| | [DEMUL D4 | D20 |]] $(D5, D4) \times (\pi / 180) \rightarrow (D31, D30)$ RAD binary floating value |
| | [DCOS D30 | D32 |]] $(D31, D30)$ RAD $\rightarrow (D33, D21)$ COS binary floating value |
| | [DMUL K10000 | K2 |]] The length of Line L is double of diameter |
| | [DFLT D40 | D42 |]] Convert Line L integer value to binary floating point format |
| | [DEMUL D42 | D32 |]] D100 is the binary floating point value of Line m |
| | [DINT D100 | D200 |]] D200 is the binary integer value of Line m |